

«Caroselli»: building elements typical of historic buildings in Calabria (southern Italy). Chemical-physical and mineralogical-petrographic characterisation and attribution of origin

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ABSTRACT. — Mineralogical and chemical analyses were performed in order to characterize the so-called «caroselli» a peculiar clay building material dating back to Byzantine period in Calabria (southern Italy). INAA and ICP chemical data, interpreted by means of cluster analyses and normalization were used, to recognize, amongst others, Ba, Cr, Cu, Ni, Pb, Rb, Sr, V, Zn and Zr, which may be usefully employed as discriminants. Petrographic observations identified the mineralogical composition of samples, showing that only specimens from Monterosso (Vibo Valentia area) can easily be distinguished from the others.

RIASSUNTO. — Sono state condotte analisi mineralogiche e chimiche volte alla caratterizzazione dei cosiddetti «caroselli», peculiari elementi costruttivi in cotto utilizzati sin dal periodo bizantino in Calabria (Italia meridionale). Analisi effettuate mediante tecniche INAA ed ICP e la successiva loro elaborazione statistica hanno permesso di riconoscere, tra gli altri, elementi quali Ba, Cr, Cu, Ni, Pb, Rb, Sr, V, Zn e Zr che possono essere validamente utilizzati come discriminanti per l'attribuzione di provenienza. Le osservazioni petrografiche hanno fornito la composizione

mineralogica dei campioni tra i quali solo quelli dell'areale di Monterosso (Vibo Valentia) mostrano nette differenze con gli altri.

KEY WORDS: *Archaeometry, INAA, ICP, major and trace elements, caroselli, Calabria, ceramics.*

INTRODUCTION AND PREVIOUS RESEARCH

In the historic centres of many small towns in Calabria (southern Italy), it is still possible to find examples of traditional buildings, constructed with unusual building materials and techniques, characterised by means of an artisan's way of working with clay and known as «caroselli». According to information locally collected, the use of these elements dates back to very distant times (Byzantine period) and continued right up to the last century.

The use of hollow bricks in the history of building has already been noted and studied by a number of experts. Thanks to their characteristics, lightness, homogeneity, non-

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conductivity, adaptability and variety of uses, hollow bricks were used, although with different specific characteristics, in distant times to roofs buildings of great monumental value, as well as for more modest dwellings. Floors, ceilings and domes constructed by means of the regular and ordered juxtaposition of hollow bricks have been noted prevalently in territories facing the Mediterranean.

Arslan (1965a) concentrates in a number of his works on the spread of buildings characterised by fictile elements. Referring to studies by Bovini (1959), Crema (1952), Lézine (1954), Monneret de Villard (1924), Verzone (1936) and others, he notes a particular abundance of these structures in North Africa, dating back prevalently to the period between the II and VI centuries; in Sicily (III-VII centuries), in Northern Italy (Adriatic Riviera, Val Padana and Istria, belonging to the Paleochristian and Longobard periods). Arslan (1965b) advances the hypothesis that the particular distribution of these remains in part of the Mediterranean area is to be attributed to the availability of supplies of gypsum, suitable for the production of quick-setting mortar, the indispensable for fictile elements. The areas mentioned have in common an abundance of gypsum.

In literature mention is made of vases and hollow pipes, the latter more simply known as «tubules», of various dimensions, shape, grouping and purpose. In the history of building the use of hollow open «tubules» is well known: linked to one another they were used to create domes of considerable size. The use, of Byzantine origin, of amphorae and vases is also known: they were placed in the side supports of vaults in order to ensure lightening of weight on load-bearing structures. Among others are:

- Amphorae of a bulging shape, generally placed at random in the side supports of vaults and over the extrados, but sometimes also positioned and ordered in a more structural manner;

- Fictile vases, fitted into one another, connected by means of a more or less

pronounced protuberance, and cemented together with quick-setting mortar;

- Tubules, of an elongated cylindrical form, terminating with a conical shape or in any case so as to permit them to fit together in rows or to be positioned as single elements, again cemented with chalk plaster mortar.

The «carosello» may be considered to belong to the family of fictile elements, yet it is different because of the different conception of aggregation, strongly linked to its particular shape.

Recent studies, Gattuso and Menozzi (1995), have awakened interest which has led to more detailed research into fictile elements and the building techniques used.

TYPES OF BUILDINGS

Research based on written documents and information collected from various sources, supported by subsequent field surveys, has made it possible to outline a preliminary map illustrating «caroselli» sites in Calabria. Although this map needs updating as new and more extensive data arrive, «caroselli» were mainly used in towns along the Ionian coast of Calabria, with a penetration in the mountain areas of the region as far as Vibo Valentia; a number of examples have also recently been discovered in the Cosenza area.

These discoveries were made in the original centres of towns which, as a result of development towards the coast, or towards larger towns, were gradually abandoned. This tendency, while on the one hand leading to a decline in the original centres, on the other favoured the preservation of older buildings and the cultural identity of those areas in which it is now possible to carry out research and studies of buildings unspoiled by subsequent human intervention.

The «carosello» has a number of peculiar aspects closely connected with the aggregation system used. Single elements are juxtaposed across lateral facades, and are held together only by the mortar which fills the gaps between



Fig. 1 – Various types of «caroselli» studied.



Fig. 2 – Arrangement of «caroselli» in a house in Crotona.

them. The resulting structure, therefore, proves somewhat lighter than that consisting of vases or tubules placed in series. Given the limited dimensions of these elements, they are very suitable for aggregation in such a way as to form thin vaults even of considerable width.

The «carosello» is like a closed box, empty, with a truncated conical shape; there is quite a variety of dimensions, so that it is possible to find squat, flattened examples or longer slim ones, as can be seen in fig. 1. The upper face has a slightly convex shape and has a hole, which may sometimes be found along one of the sides; these are not very thick, usually about 0.5 cm.

On inner and outer surfaces it is often possible to note traces of manual shaping in the grooves resulting from the pressure of the artisans' fingers: this was their way of making their labour recognisable. The slight irregularities in size and shape is due to the fact that the «caroselli» were made one by one, by artisans. Chromatically, these artifacts are similar to those of other terra cotta elements: from pale yellow to brick red (fig. 2).

They are positioned with the concave part facing the inside of the structure to be built; the flat part was left visible facing the intrados of the vault so that a particular effect was obtained from the view of series of circles embedded in mortar.

At first sight the «caroselli» appear to have been placed randomly without a specific order, but a closer study defines some simple but precise criteria of aggregation: in the case of the vault at Crotona, they are arranged in long alternately staggered parallel rows (fig. 2).

In the cross-vaulting of the «episcopio» in Gerace, the «caroselli» were placed starting from below at the impost of the arch, corresponding to the corners of the opening, with the base towards the intrados. This was done a little at a time: the first three «caroselli» were placed on a square base, situated at the corners of the opening and embedded in abundant plaster mortar, which can still be seen today overflowing round the base. On these were placed a second row of «caroselli», and so on, concentrically, following the curving line

of the arch and widening as the number of elements increased in each row (fig. 3).

In this way, the lower part of the vault was given a self-supporting structure; in order to complete the upper part scaffolding was probably used.

In the «Chiesa del Mastro», the now completely destroyed dome appears to have been built by juxtaposing the «caroselli» in a concentric manner according to a hierarchised criterion of positioning: the longer and slimmer elements were placed at the base of the dome and, as the keystone was reached the elements of smaller size but wider diameter were used, probably in order to confer on the dome a more solid support and a lighter apex.

The floors of the houses built at the beginning of the twentieth century, made use of steel girders placed approximately 80 cm apart; between these the «caroselli» were placed horizontally, connected together and embedded in mortar.

SAMPLES

For the present study fragments were taken from «caroselli» used in the buildings listed in Table 1, in which the initials used to identify the samples are also recorded.

In many of the buildings indicated it was not possible to give a precise estimate of the period in which the «caroselli» were made, because of a local custom which led to frequent re-use of building elements in different constructions and different periods.

The geographical distribution of the sites and towns in Calabria where «caroselli» were found are shown in fig. 4.

GEOLOGICAL CONTEXT

Reference is made to the attached bibliography of Amodio Morelli *et al.* (1976) and IGCP (1993), for a complete picture of the complex structure of the Calabro-Peloritan arc. In southern Calabria there are three main flat areas, the plains of Lamezia, Gioia Tauro and the area inland from Crotona.



Fig. 3 – Arrangement of «caroselli» at arch impost of «Episcopio» in Gerace (circa 1700).

TABLE 1
Provenance of samples.

| Location | Samples | Building type |
|-------------------|-----------------------------------|---|
| Lattarico (CS) | LAT1 – LAT2 – LAT3 | «Madonna del Pettoruto» Church |
| Locri (RC) | LOC1 | Old building in historical city center |
| Ardore (RC) | ARD1 – ARD2 – ARD3 – ARD4 | Building belonging to a «caruselli» maker |
| Isca (CZ) | ISC1 | Old building in historical city center |
| Mammola (RC) | MAM1 | Old building in historical city center |
| Siderno (RC) | SID1 – SID2 – SID3 | Old building in historical city center |
| Guardavalle (CZ) | GUA1 | Old building in historical city center |
| Sant' Andrea (KR) | AND1 | Old building in historical city center |
| Monterosso (VV) | MON1 – MON2 – MON3 | Old building in historical city center |
| Crotone (KR) | KR1 – KR2 – KR3 – KR4 – KR5 – KR6 | Old farms near archaeological site |
| Crotone (anphora) | KRANF | Old farms near archaeological site |
| Gerace | GER1 – GER2 – GER3 – GER4 | «Episcopio» Cathedral |

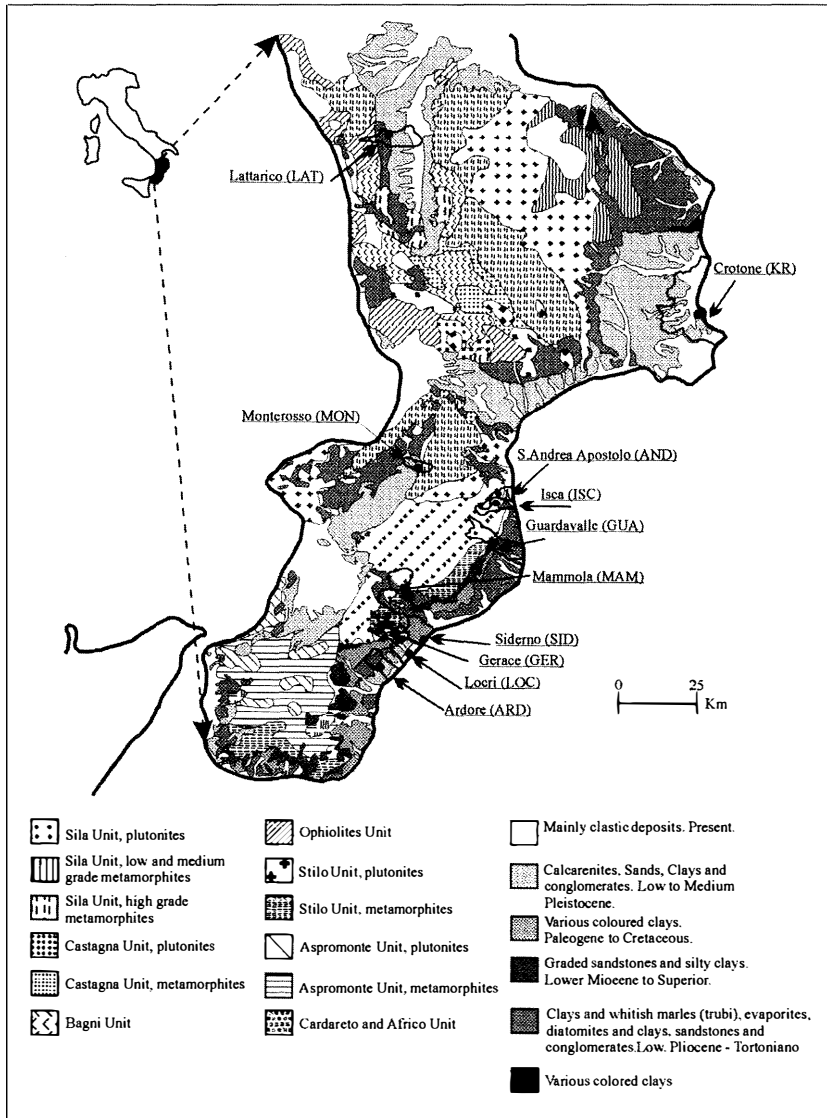


Fig. 4 – Geographical and geological distribution of the Calabrian «caroselli».

In all these areas, as also on the Ionian coast, Miocene and the Plio-Pleistocene clay formations outcrop. It is therefore possible that the quarry sites in the Crotona area refer exclusively to Pleistocene clays, while for all the other areas of the lower Ionic side the clays may have included both Pleistocene and Pliocene. There is still a doubt remaining about

the possible use of Miocene clays for some sites, such as Gerace and Mammola.

METHODS

Mineralogical and petrographic analysis was performed by means of thin sections. The main

aim of this type of analysis was to examine individual mineralogical phases which could be used as distinguishing traces.

Description of assemblages was performed following NORMAL (Italian C.N.R. and Istituto Centrale del Restauro) recommendations 12/83 and 15/84, as well as descriptive schemes following Peacock (1977), Whitbread (1989) and Amadori and Fabbri (1998).

Chemical analyses were carried out on the same samples by means of ICP-MS for major elements and INAA for minor and trace elements for a total of 60 analysed elements.

The resulting analytical values were treated in order to establish the main statistical parameters and possible co-relations. On the basis of previous analytical experience with similar materials (tiles), given the high degree of compositional homogeneity of the type of material, the data were treated statistically and normalised to their aluminium content.

This procedure makes it possible to refer all values to a common element (Al) which is widely present, since it is the principal constituent of the alumo-silicates of clay minerals, and at the same time has a high degree of stability in the exogenous environment of residual clay product formation. Normalisation to this element allows homogenisation of data for all other elements analysed. Further mineralogical definition of the phases, was carried out by XRD analysis. Porosimetric analysis was also carried out with a Carlo Erba Mod. 2000 porosimeter.

DISCUSSION

Microscopic determinations on thin sections defined five groups on the basis of different mixtures (Table 2), almost all characterized by significant variations in bulk mass (isotropy, colour, porosity) and fewer variations in the mineralogical compositions of fragments (C1, C2, C3, C4) except the Monterosso samples (C5) with inclusions of various types.

The only discriminating criteria for mixtures

seems to be restricted to the total bulk composition and to distribution of inclusions in the various granulometric classes. Some samples were defined «standing alone», as it was difficult to relate them with others. In all samples, except the Monterosso ones, bioclasts and thermally altered carbonatic fragments (calcite ghosts) are present.

Groups C1 (samples GER1, GER2, GER3, GER4, SID1, SID2, SID3), C2 (samples ARD1, ARD2, ARD3, ARD4) and C3 (samples KR1, KR2, KR3, KR4, KR5, KR6, KRANF) have a variable groundmass from isotropic to anisotropic, orange-yellow to brick-red to grey-green in colour. Rare argillaceous sub-rounded rock fragments in shape (Whitbread, 1989) are present, more than 500 µm in size. Porosity varies from 5% to 20%, with rounded to elongated pores, and seldom filled with secondary calcite and intergranular bridges. Several pores showing a dark reaction rim point to carbonatic fragments which melted, due to high firing temperatures.

Coarsening of textures is mainly low, from < 5% to 10%; only group C3 shows values of 10% to 15%. Grain sizes is restricted mainly to very fine sandy fraction (63-125 µm) and at lower values to silty and fine sandy fractions. Medium sandy grain size (250-500 µm) and coarse (> 500 µm) are only found rarely or as traces. Grain shapes varies from angular to sub-rounded, with low-medium sphericity.

Mineral composition is monocrystalline quartz, sometimes fractured, rarely polycrystalline; altered plagioclase (sericitized); carbonatic rock fragments (micrites and biomicrites); micas, commonly biotite; bioclasts (planctonic foraminifera, *Globigerina spp.* and *Orbulina spp.*); feldspars; opaques; haematite. In some samples rare pyroxenes and amphiboles crystals were observed; in others, metamorphic and magmatic rock fragments with myrmekitic structure were found. In groups C2 and C3 micas show clear isoorientation effects parallel to the external surface.

Samples from group C4 (LAT1, LAT2,

TABLE 2
Microscopic determinations on thin sections.

| Group | Samples | I/M/P | Relative abundance of inclusions | | | | | Main mineralogical composition of inclusions | | | | Ground mass |
|-------------|----------|----------|----------------------------------|-----------|------------|------------|-----------------------|--|--------------------------|-----------------------|--------------------|-------------|
| | | | <63 µm | 63-125 µm | 125-250 µm | 250-500 µm | >500 µm | <125 µm | 125-250 µm | 250-500 µm | >500 µm | |
| C1 | GER1 | 5/85/10 | xx | xxx | xx | x | tr | Q,Pl,Fc, Mi,F,Mo | Q,Pl,Mi, Fc | Fe,Q,Pl, Mi | Q | S |
| | GER2 | 10/80/10 | xx | xxx | xx | x | | Q,Bi,Pl,Mi F,Mo,Em | Fc,Bi,Q, Pl,Mi | FcBi,Mi | | S |
| | GER3 | 5/75/20 | xx | xxx | x | + | tr | Q,Mi,Fc, Pl,Mo,F | Q,Mi,Pl, Mo,F | Q,Pl,Fc, Mi,Mo | Q,Frm | S |
| | GER4 | 10/80/10 | xx | xxx | x | + | | Q,Fc,Pl,Mi Mo,F,Em | Fc,Q,Pl Mi,Mo | Fc, Mi | | S |
| | SID1 | 10/80/10 | xx | xxx | x | + | + | Q,Pl,Fc,Mi, Mo,F,Em,An | Fc,Q,Pl Mi,Mo | Fc,Q,Pl, Mi,Frv | Q,Frc, Mi | S |
| | SID2 | 10/80/10 | xx | xxx | x | + | + | Q,Bi,Pl,Mi Mo,Em,Px | Bi,Pl,Q Mi,Frc,Mo | Bi,Q,Pl Mi | Q,Pl Bi | A |
| | SID3 | 10/80/10 | xx | xxx | x | + | + | Q,Bi,Mi,Pl Mo,An,Px | Bi,Q,Pl, Mi,Frc,Mo | Bi,Q Pl,Mi | Frc,Bi Q,Mi | A |
| C2 | ARD1 | 10/85/5 | xx | xxx | + | + | | Bi,Q,Pl,Frc Mi,Mo,Em | Bi,Frc Q,Pl,Mi | Bi,Frc,Mi Mo | | A |
| | ARD2 | 5/90/5 | xx | xxx | + | + | | Q,Mi,Pl,Mo,Px | Q,Mi,Pl,Mo | Q,Pl,Fc,Mi | | I |
| | ARD3 | 10/80/10 | xx | xxx | x | + | | Bi,Q,Pl,Mi, Mo,Em | Bi,Q,Mi, Pl,Frc,F | Bi,Q,Mi Mo, | | A |
| | ARD4 | 5/90/5 | xx | xxx | + | + | | Q,Mi,Pl,Mo Frb,Em | Q,Pl,Fc Mi | Fc,Mi | | S |
| C3 | KR1 | 10/80/10 | xx | xxx | xx | x | x | Q,Mi,Bi,Frc, Pl,F,Mo,Em | Q,Bi,Pl,Mi, Frc,Mo,Em | Q,Mi,Bi Pl,F | Q,Mi Frc | A |
| | KR2 | 15/80/5 | xx | xxx | xx | x | x | Q,Bi,Pl,Frc, Mi,Mo,Em, | Bi,Pl,Mi Frc,Mo, | Q,Bi,Frc Pl,Frm, | Q,Bi,Mi Frc,Frv | A |
| | KR3 | 10/75/15 | xx | xxx | xx | + | | Q,Pl,Mi, Em,Mo | Q,Pl,Mi,Mo Fc | Mi,Q,Mo | | S |
| | KR4 | 10/85/5 | xx | xxx | xx | x | x | Q,Mi,Pl,Bi Mo,F | Q,Bi,Pl Mo,Frc,Mi | Q,Bi,Mi Mo,Frm | Fc,Q Frm,Frv | A |
| | KR5 | 10/80/10 | xx | xxx | xx | x | x- | Q,Frc,Mi,Fe, Pl,F,Mo,Em | Q,Fc,Pl Mi,Mo | Q,Fc,Mi | Q,Frc Fc | AS |
| | KR6 | 15/75/10 | xx | xxx | xx | x | x | Q,Fc,Mi,Pl F,Mo | Q,Mi,Fc, Mo,Pl,F | Q,Pl,Mi Fc,Mo | Q,Mi | AS |
| | KRANF | 10/80/10 | xx | xxx | xx | x | | Q,Bi,Mi, Pl,Mo,Em | Bi,Q,Mi, | Q,Bi,Pl,Mi | | A |
| C4 | LAT1 | 5/85/10 | xx | xxx | tr | tr | tr | Q,Frc,Mi Bi,Mo,Pl,F | Q,Bi,Mo Mi,Frv | Q,Mo | Q | A |
| | LAT2 | <5/75/20 | xx | xxx | tr | tr | | Q,Mi,Fc,Pl,Mo | Mi,Fc | Fc | | SI |
| | LAT3 | <5/80/15 | xx | xxx | tr | tr | | Q,Fc,Pl,Mo | Fc,Q, | Q,Fc | | I |
| C5 | MON1 | 20/65/10 | xx | xxx | xxx | x | x | Q,Mi,Pl,F, Mo,Em,Px | Q,Pl,Mi Mo,Em,Gr | Q,Mi,Pl | Q | A |
| | MON2 | 25/70/5 | xx | xxx | xxx | xx | x | Q,Mi,Pl,F Px,Gr,Mo | Q,Pl,Mi,F Gr,Px,An | Q,Mi,Pl, Gr,F | Q,Frc | A |
| | MON3 | 20/75/10 | xx | xxx | xxx | x | + | Q,Pl,Mi,Px F,Gr,Em | Q,Pl,F Px,GrEm | Q,Pl,Mi Gr,Em | Q,F Gr | A |
| Stand alone | ISC | <5/80/15 | xx | xx | x | + | | Q,Fc,Mo Mi,Pl,Em | Fc,Q,Mi | Q,Fc,Mi | | S |
| | GUA | 5/87/8 | xx | xxx | x | + | + | Q,Bi, Pl,Mi,Mo | Bi,Q,Mi Frm,F | Bi,Q,F | F,Em Q | A |
| | AND | 10/85/5 | xx | xxx | x | x | + | Q,Bi Mi,Pl,Mo | Q,Bi,Mi Pl,Frm,Mo | Bi,Q, Mi, | Q,Bi Frm,Frc | A |
| | MAM | 25/65/10 | x | xx | xxx | xx | xx | Q,Bi,Mi, Pl,Px,Mo, | Bi,Q,Mi, F,Mo,Em | Bi,Q,Mi Pl,Frv,Frm | Q,Mi,Frm Frv,Bi | A |
| LOC | 10/80/10 | xx | xxx | x | + | + | Bi,Q,Mi Pl,F,Mo,Em | Bi,Q,Mi Frm | Bi,Mi,Q, Fr | Q,Frm | A | |

I/M/P = ratio inclusions (I)/groundmass (M)/pores (P), A = anisotropic, S = semisotropic, I = isotropic, An = amphiboles, Bi = bioclast, E = haematite, F = feldspars, Frc = carbonatic rock fragments, Frm = metamorphic rock fragments, Frv = volcanic rock fragments, Fc = calcite ghosts, Gr = garnets, Mo = opaques, Mi = micas, Px = pyroxenes, Pl = plagioclases, Q = quartz. Semiquantitative determinations: xxx = very abundant, xx = abundant, x = less abundant, +- = scarce, tr = traces.

LAT3), similar to the above-mentioned samples, are discernible on the basis of very low bulk thickening (< 5%) and the absence of inclusions in grain size fractions > 125 µm. In group C5 (MON1, MON2, MON3) groundmass is orange-yellow to brick-red in colour and is always anisotropic. Several argillaceous aggregates are present between 300 to 500 µm in size, rounded in shape. Porosity varies between 15% to 10%. Main granulometric fractions represented, are very fine sandy and fine sandy; the silty fraction is abundant, and the sandy one varies from scarce to low abundant. Clast morphology varies from sub-rounded to angular. Mineral composition is monocrystalline quartz, rarely polycrystalline, altered plagioclase, biotite, haematite, feldspar, opaques, garnet, pyroxene and amphibole.

The «standing alone» samples (LOC, GUA, AND, MAM, ISC) show slightly different micro-structural, compositional and granulometric characters. LOC and GUA, with mineralogical and granulometric composition similar to that of group C1, were not inserted in this group because the former contains clear metamorphic rock fragments (schists) and the latter a lesser percentages of micas. ISC, with mineralogical and granulometric composition similar to that of group C2, was not considered due to the absence of micas. AND shows a different grain size distribution in the groundmass mainly fine sandy. MAM, like the mineralogical composition of group C3, differs for grain size distribution in the various classes. The fine sandy fraction is heavily represented and metamorphic and volcanic

TABLE 3

Major element composition (wt%) of studied samples.

| SAMPLES | SiO ₂ | Al ₂ O ₃ | Fe ₂ O ₃ | MnO | MgO | CaO | Na ₂ O | K ₂ O | TiO ₂ | P ₂ O ₅ |
|---------|------------------|--------------------------------|--------------------------------|------|------|-------|-------------------|------------------|------------------|-------------------------------|
| LAT1 | 55.74 | 16.5 | 6.31 | 0.07 | 2.69 | 9.62 | 1.08 | 2.96 | 0.73 | 0.17 |
| LAT2 | 53.58 | 15.76 | 12.24 | 0.11 | 2.52 | 10.33 | 1.06 | 2.83 | 0.7 | 0.16 |
| LAT3 | 57.41 | 17.03 | 6.39 | 0.07 | 2.76 | 11.62 | 1.16 | 3.02 | 0.76 | 0.17 |
| LOC1 | 45.83 | 13.78 | 5.61 | 0.1 | 2.75 | 14.63 | 1.21 | 2.58 | 0.59 | 0.15 |
| ARD1 | 47.32 | 15.21 | 5.62 | 0.08 | 2.9 | 17 | 1.27 | 2.77 | 0.65 | 0.19 |
| ARD2 | 52.59 | 16.4 | 8.03 | 0.09 | 3.05 | 13.58 | 1.49 | 2.91 | 0.7 | 0.17 |
| ARD3 | 46.85 | 14.55 | 5.35 | 0.07 | 2.73 | 15.19 | 1.34 | 2.56 | 0.62 | 0.17 |
| ARD4 | 50.63 | 15.91 | 6.38 | 0.08 | 3.16 | 16.46 | 1.45 | 2.81 | 0.68 | 0.18 |
| GER1 | 46.54 | 13.07 | 4.72 | 0.06 | 6.04 | 19.49 | 1.18 | 2.32 | 0.56 | 0.16 |
| GER2 | 44.31 | 12.31 | 4.82 | 0.05 | 2.9 | 19.58 | 0.94 | 2.43 | 0.52 | 0.16 |
| GER3 | 41.78 | 11.76 | 4.43 | 0.05 | 3.65 | 21.89 | 1.04 | 2.21 | 0.49 | 0.01 |
| GER4 | 45.17 | 12.99 | 4.68 | 0.06 | 5.96 | 18.17 | 1.18 | 2.63 | 0.54 | 0.17 |
| ISCI | 41.22 | 12.86 | 4.8 | 0.09 | 2.71 | 24.1 | 1.26 | 1.45 | 0.55 | 0.16 |
| MAM1 | 46.36 | 12.4 | 4.56 | 0.07 | 1.97 | 16.51 | 1.27 | 2.77 | 0.53 | 0.22 |
| SID1 | 50.11 | 15.78 | 5.92 | 0.11 | 2.87 | 14.69 | 1.27 | 2.44 | 0.68 | 0.18 |
| SID2 | 46.08 | 14.27 | 5.51 | 0.1 | 2.44 | 14.97 | 1.04 | 2.45 | 0.61 | 0.15 |
| SID3 | 48.64 | 14.48 | 5.74 | 0.09 | 1.9 | 15.65 | 1.24 | 2.69 | 0.65 | 0.02 |
| GUA1 | 39.5 | 11.2 | 4.37 | 0.06 | 1.58 | 18.85 | 0.87 | 2.18 | 0.5 | 0.02 |
| AND1 | 41.26 | 12.57 | 4.51 | 0.08 | 2.42 | 21.22 | 0.85 | 2.1 | 0.53 | 0.15 |
| MON1 | 59.55 | 18.74 | 6.81 | 0.04 | 2.06 | 2.04 | 1.68 | 2.64 | 0.77 | 0.12 |
| MON2 | 59.2 | 19.62 | 8.8 | 0.06 | 1.99 | 2.09 | 1.38 | 1.95 | 0.89 | 0.1 |
| MON3 | 62.17 | 20.73 | 7.85 | 0.06 | 2.08 | 1.79 | 1.65 | 2.46 | 0.95 | 0.09 |
| KR1 | 52.42 | 14.61 | 5.75 | 0.07 | 2.63 | 10.8 | 1.74 | 3.28 | 0.63 | 0.18 |
| KR2 | 53.93 | 15.14 | 5.34 | 0.08 | 2.4 | 11.18 | 1.05 | 2.81 | 0.65 | 0.18 |
| KR3 | 57.22 | 15 | 5.82 | 0.09 | 2.59 | 11.54 | 1.53 | 2.84 | 0.65 | 0.2 |
| KR4 | 53.58 | 15.37 | 5.47 | 0.07 | 2.44 | 12.1 | 1 | 2.79 | 0.67 | 0.15 |
| KR5 | 51.8 | 14.84 | 5.32 | 0.07 | 2.43 | 11.74 | 0.96 | 2.83 | 0.64 | 0.16 |
| KR6 | 51.72 | 14.75 | 5.45 | 0.07 | 2.66 | 11.21 | 1.72 | 3.34 | 0.64 | 0.17 |
| KRANF | 52.92 | 14.54 | 5.51 | 0.08 | 2.75 | 11.53 | 1.64 | 2.74 | 0.64 | 0.17 |

TABLE 4
Selected trace element composition (ppm) of studied samples.

| SAMPLES | Ba | Cr | Cu | Ni | Pb | Rb | Sr | V | Zn | Zr | Ce |
|---------|-----|------|----|----|-----|-----|------|-----|-----|-----|-----|
| LAT1 | 360 | 99 | 30 | 53 | 19 | 116 | 694 | 123 | 110 | 164 | 85 |
| LAT2 | 432 | 132 | 96 | 69 | 17 | 129 | 466 | 120 | 141 | 183 | 85 |
| LAT3 | 462 | 106 | 28 | 54 | 7 | 123 | 425 | 132 | 109 | 166 | 88 |
| LOC1 | 461 | 86.8 | 31 | 54 | 187 | 109 | 571 | 109 | 90 | 146 | 79 |
| ARD1 | 476 | 92.3 | 26 | 64 | 53 | 108 | 739 | 111 | 100 | 155 | 86 |
| ARD2 | 524 | 111 | 38 | 69 | 101 | 123 | 569 | 103 | 109 | 172 | 96 |
| ARD3 | 380 | 79.2 | 24 | 59 | 166 | 105 | 802 | 109 | 92 | 148 | 80 |
| ARD4 | 515 | 93.7 | 29 | 65 | 202 | 103 | 734 | 106 | 106 | 161 | 95 |
| GER1 | 411 | 73.7 | 23 | 37 | 36 | 106 | 1055 | 79 | 92 | 138 | 76 |
| GER2 | 410 | 69.4 | 24 | 33 | 48 | 101 | 1046 | 86 | 80 | 132 | 73 |
| GER3 | 334 | 68.2 | 22 | 30 | 59 | 100 | 1979 | 88 | 81 | 120 | 66 |
| GER4 | 346 | 74.6 | 24 | 34 | 34 | 104 | 2014 | 94 | 86 | 133 | 71 |
| ISCI | 316 | 92.4 | 30 | 45 | 93 | 104 | 921 | 97 | 87 | 99 | 71 |
| MAM1 | 396 | 69.5 | 33 | 34 | 117 | 87 | 1073 | 95 | 81 | 137 | 69 |
| SID1 | 448 | 114 | 32 | 62 | 268 | 131 | 861 | 124 | 100 | 134 | 94 |
| SID2 | 386 | 96.6 | 35 | 57 | 48 | 123 | 855 | 118 | 96 | 137 | 80 |
| SID3 | 395 | 105 | 33 | 61 | 285 | 130 | 877 | 109 | 96 | 153 | 87 |
| GUA1 | 254 | 76.7 | 26 | 38 | 150 | 98 | 692 | 96 | 72 | 111 | 60 |
| AND1 | 347 | 85.9 | 26 | 40 | 216 | 113 | 766 | 109 | 79 | 102 | 69 |
| MON1 | 595 | 79.3 | 26 | 28 | 65 | 109 | 160 | 104 | 82 | 236 | 115 |
| MON2 | 539 | 111 | 38 | 43 | 34 | 101 | 161 | 128 | 87 | 245 | 137 |
| MON3 | 707 | 92.7 | 25 | 31 | 22 | 122 | 156 | 128 | 100 | 303 | 145 |
| KR1 | 329 | 104 | 28 | 41 | 139 | 138 | 342 | 113 | 317 | 155 | 77 |
| KR2 | 329 | 103 | 26 | 45 | 23 | 129 | 333 | 126 | 103 | 137 | 77 |
| KR3 | 341 | 113 | 27 | 49 | 16 | 126 | 339 | 104 | 126 | 155 | 77 |
| KR4 | 358 | 108 | 26 | 43 | 21 | 140 | 360 | 115 | 92 | 142 | 79 |
| KR5 | 333 | 96.7 | 26 | 44 | 27 | 113 | 330 | 114 | 99 | 140 | 76 |
| KR6 | 342 | 105 | 28 | 44 | 154 | 137 | 360 | 114 | 413 | 151 | 81 |
| KRANF | 339 | 106 | 27 | 49 | 30 | 125 | 393 | 108 | 192 | 153 | 78 |

rock fragments are more abundant and larger. Argillaceous aggregates are present, ranging in size from 300 μm to 1 mm, sub-rounded in shape.

Results of chemical analyses of major elements are listed in Table 3, and those of chemical analyses for minor elements in Table 4. For statistical processing of data only those with significant variability were used.

Comparing the chemical compositions of major elements for all samples, there appears to be a good possibility of co-relation, particular with reference to Ca and Si contents, except for the samples from the Monterosso area which appear quite distinct (fig. 5).

On the basis of these results, it appears important to restrict the search for specific discriminating elements to those present in

traces only. Normalised cluster analysis was therefore performed on these values, the results of which are shown in fig. 6. These data show how the samples may easily be grouped in «families» with different degrees of compositional affinity. From this type of analytical elaboration a number of groups already begin to appear clearly defined.

An example of this is given by the samples from the Crotone area, (samples KR), Monterosso (samples MON) and Gerace, which show a clear distinction between samples GER1 and GER2, more similar to the others, and samples GER3 and GER4, completely different from all the other samples of «caroselli» examined.

The statistical parameters for major elements (Table 5) show less variability

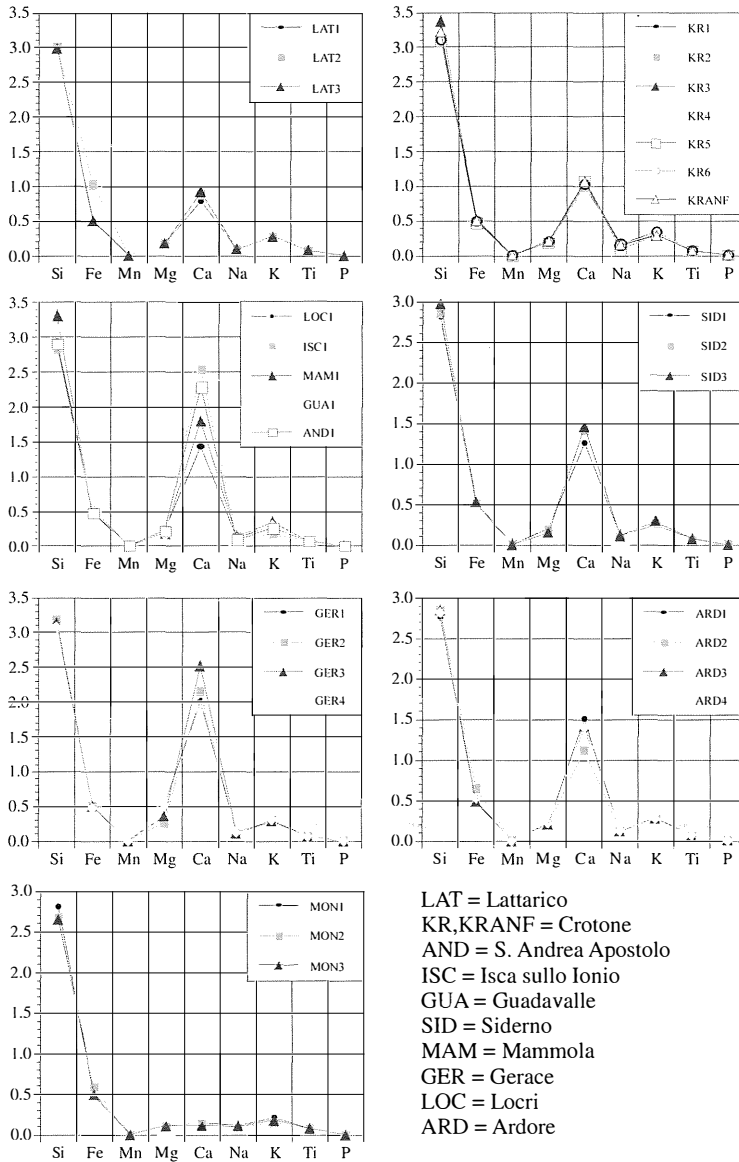


Fig. 5 – Chemical composition (major elements) of samples examined, normalised to aluminium.

compared with that of minor and trace elements (Table 6). The latter show greater variability for the following elements: Ba, Cr, Cu, Ni, Pb, Rb, Sr, V, Zn and Zr. It was therefore decided to use these more widely

«variable» elements, to verify the agreement of results of cluster analysis.

Among the various major chemical elements constituting the clays used for construction the «caroselli», aluminium is the least mobile

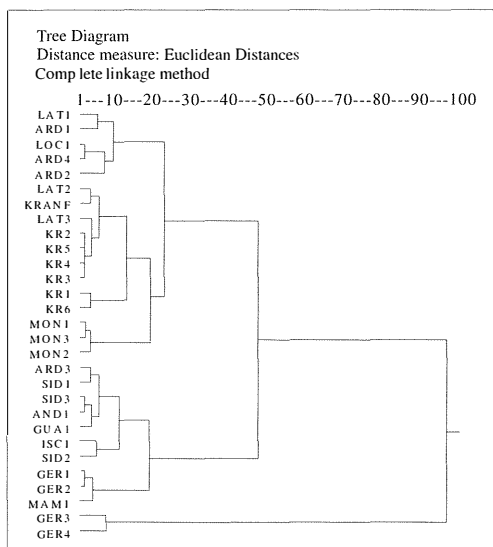


Fig. 6 - Multivariate cluster analysis on minor elements content, normalised to aluminium. Samples from various sites are grouped according to chemical composition affinities.

during chemical alteration, since it forms insoluble hydroxides. It was therefore considered opportune to use it as a reference element (fig. 7) normalising to it – one at a time – some significant elements. This was the case of the strontium used in fig. 8: a number of populations may already be divided into groups, e.g. the Monterosso (MON) Crotona (KR) and Siderno (SID) which have analogous Sr/Al% ratio.

Plotting the Sr/Al% vs. Pb/Al% ratio, (fig. 9) it is possible to make further distinctions of areas within which single populations of samples fall, and this also appears to be in agreement with the original results of the cluster analyses shown in fig. 6. Proof that these groupings correspond to real homogeneity of composition may be inferred from analogous diagrams made with other variables, for example the Sr/Al% vs. Ce/Al% ratio (fig. 10).

Analysis of porosimetric data, although it cannot be used as a chemical discriminator, certainly offers valid indications of the structure and homogeneity of the materials

employed, and may therefore be used as an indication of manufacturing and firing processes. As shown in Table 4, almost all samples reveal a high degree of homogeneity of material, with a single series of mesopores in the range from 0.1 to 1 μ . The sole exception was for the samples of «caroselli» from the areas of Monterosso and Gerace. In addition, data for a Greek amphora, found in Crotona, are given as similar to those reported for some of the investigated «caroselli».

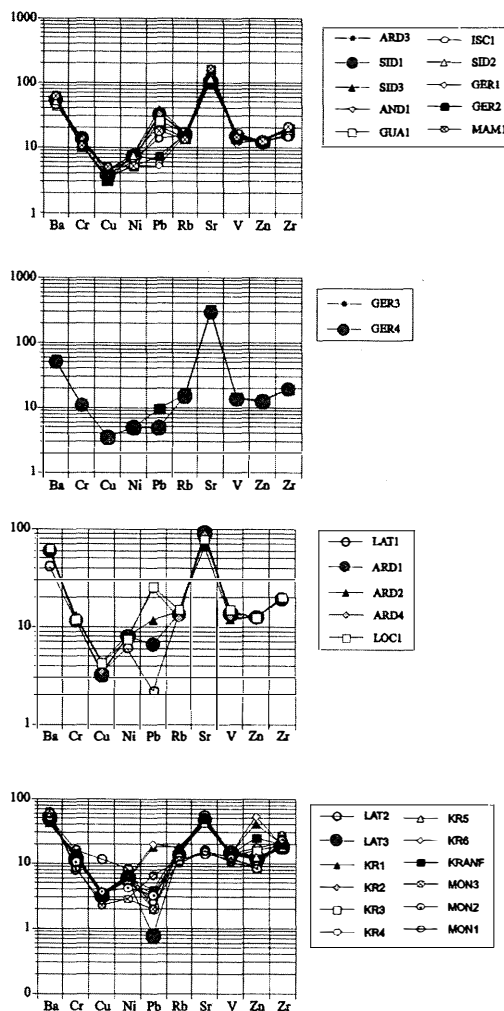


Fig. 7 – Chemical composition (trace elements) of samples examined, normalised to aluminium.

TABLE 5
Statistical parameters for major elements.

| Major elem. (wt.%) | Min. | Max. | Range | Mean | Mode | Std. Dev. | Kurtosis | Skewness | Count |
|--------------------------------|------|------|-------|------|------|-----------|----------|----------|-------|
| SiO ₂ | 39.5 | 62.2 | 22.7 | 50.2 | 53.6 | 6.0 | -0.8 | 0.1 | 29 |
| Al ₂ O ₃ | 11.2 | 20.7 | 9.5 | 14.9 | — | 2.2 | 0.5 | 0.8 | 29 |
| Fe ₂ O ₃ | 4.4 | 12.2 | 7.9 | 5.9 | 5.5 | 1.6 | 6.1 | 2.3 | 29 |
| MnO | 0.0 | 0.1 | 0.1 | 0.1 | 0.7 | 0.02 | -0.4 | 0.2 | 29 |
| MgO | 1.6 | 6.0 | 4.5 | 2.8 | — | 1.0 | 5.6 | 2.4 | 29 |
| CaO | 1.8 | 24.1 | 22.3 | 13.8 | — | 5.6 | 0.2 | -0.5 | 29 |
| Na ₂ O | 0.9 | 1.7 | 0.9 | 1.3 | 1.3 | 0.3 | -0.9 | 0.4 | 29 |
| K ₂ O | 1.5 | 3.3 | 1.9 | 2.6 | — | 0.4 | 1.3 | -0.8 | 29 |
| TiO ₂ | 0.5 | 1.0 | 0.5 | 0.7 | 0.6 | 0.1 | 1.2 | 1.0 | 29 |
| P ₂ O ₅ | 0.0 | 0.2 | 0.2 | 0.2 | 0.2 | 0.1 | 1.8 | -1.6 | 29 |

TABLE 6
Statistical parameters for trace elements.

| Trace elem. (ppm) | Min. | Max. | Range | Mean | Mode | Std. Dev. | Kurtosis | Skewness | Count |
|-------------------|------|------|-------|-------|------|-----------|----------|----------|-------|
| Au | 1 | 18 | 17 | 3.83 | 1 | 4.05 | 4.86 | 2.23 | 29 |
| As | 3 | 14 | 11 | 7.24 | 8 | 3.08 | -0.62 | 0.43 | 29 |
| Ba | 254 | 707 | 453 | 409.1 | 329 | 96.78 | 1.47 | 1.21 | 29 |
| Be | 2 | 3 | 1 | 2.31 | 2 | 0.47 | -1.33 | 0.82 | 29 |
| Co | 10.5 | 22.8 | 12.3 | 15.13 | 16.1 | 2.75 | 0.63 | 0.59 | 29 |
| Cr | 68.2 | 132 | 63.8 | 94.64 | — | 16.08 | -0.61 | 0.01 | 29 |
| Cs | 3.5 | 6.7 | 3.2 | 5.67 | — | 0.91 | -0.28 | -0.76 | 29 |
| Cu | 22 | 96 | 74 | 30.59 | 26 | 13.24 | 19.05 | 4.35 | 29 |
| Hf | 3.3 | 8.3 | 5 | 4.53 | 4.3 | 1.1 | 3.92 | 2.01 | 29 |
| Ni | 28 | 69 | 41 | 47.41 | — | 12.17 | -1.05 | 0.23 | 29 |
| Pb | 7 | 285 | 278 | 90.93 | — | 81.09 | -0.24 | 0.96 | 29 |
| Rb | 87 | 140 | 53 | 115.6 | 123 | 13.82 | -0.96 | 0.04 | 29 |
| Sb | 0.4 | 1.6 | 1.2 | 0.78 | 0.7 | 0.25 | 2.66 | 1.55 | 29 |
| Sc | 10.4 | 23.4 | 13 | 14.37 | — | 2.92 | 3.69 | 1.78 | 29 |
| Sr | 156 | 2014 | 1858 | 692.2 | 360 | 454.77 | 2.36 | 1.49 | 29 |
| Ta | 0.6 | 1.9 | 1.3 | 1.02 | 0.8 | 0.31 | 1 | 1.2 | 29 |
| Th | 8.5 | 19.9 | 11.4 | 11.31 | 10.6 | 2.59 | 3.53 | 1.98 | 29 |
| U | 2 | 4 | 2 | 2.81 | 2.5 | 0.52 | -0.38 | 0.4 | 29 |
| V | 79 | 132 | 53 | 109 | 109 | 13.32 | -0.46 | -0.31 | 29 |
| Y | 18 | 43 | 25 | 24.1 | 24 | 5.29 | 5.5 | 2.34 | 29 |
| Zn | 72 | 413 | 341 | 117.9 | — | 73.31 | 8.8 | 3.09 | 29 |
| Zr | 99 | 303 | 204 | 155.5 | — | 42.36 | 3.96 | 1.89 | 29 |

CONCLUSIONS

In order to carry out this research a single construction element was examined, known as «carosello», used for parts of structures in

historic buildings. In particular, the buildings belonging to eleven towns in Calabria were studied. To perform the necessary analyses, about thirty samples were taken, which may be considered representative of almost the whole

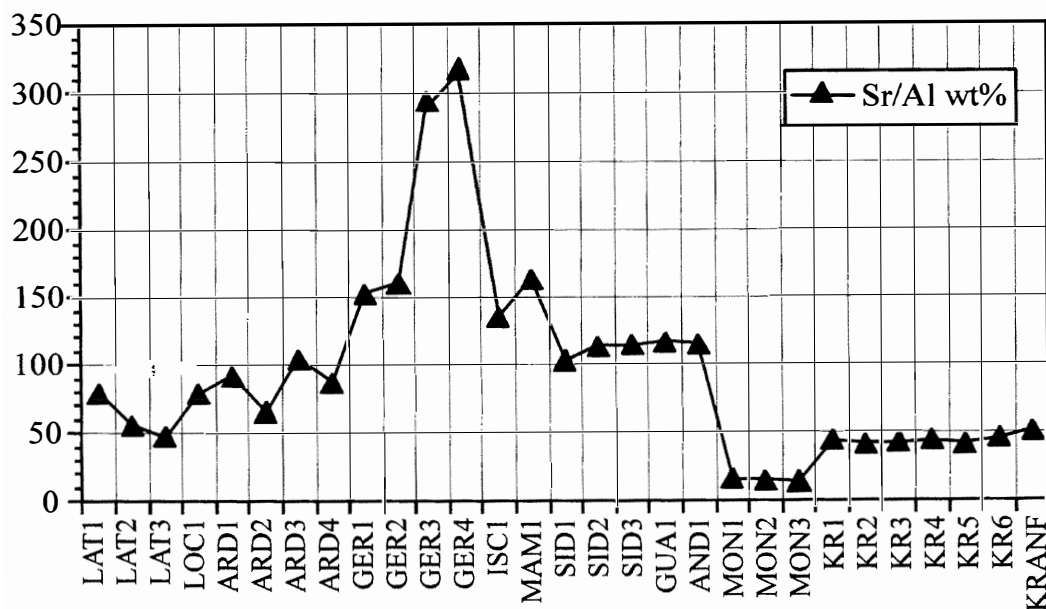


Fig. 8 – Strontium contents in samples examined, normalised to aluminium.

range of cases studied. Further comparisons may be found in the works of Gattuso and Menozzi (1995), Gattuso (1996, 1997).

Minero-petrographic investigations revealed five types of mixtures. Samples from Gerace, Siderno, Ardore and Crotona, show similarities

which may be found in geologically similar rocks in nearby of villages where «caroselli» were used. In the Calabrian-Peloritan Arc, metamorphites, plutonites and calcarenites outcrop from Crotona to the north to Ardore in the south, and it is impossible to distinguish

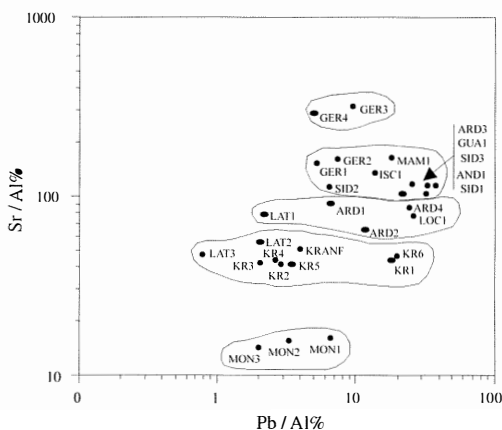


Fig. 9 – Scatter diagram of Sr/Al vs Pb/Al ratios showing possible groupings of samples into areas.

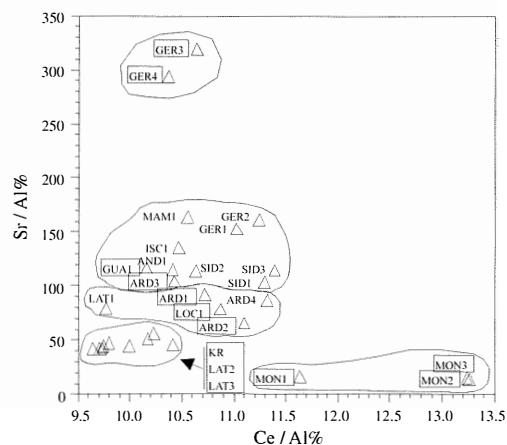


Fig. 10 – Scatter diagram of Sr/Al vs Ce/Al ratios showing possible groupings of samples into areas.

TABLE 7
Porosimetric data.

| Camp. | V _c max mm ³ /g | P _{tot} % | ρ _a g/m ³ | V% (pores volume in % and diameter in μ) | | | | | | |
|-------|--|-----------------------|------------------------------------|--|-----------|-----------|-----------|-----------|-----------|---------|
| | | | | (d<0.1) | (0.1<0.2) | (0.2<0.4) | (0.4<0.8) | (0.8<1.2) | (1.2<1.6) | (d>1.6) |
| LAT2 | 128.57 | 22.5 | 1.75 | 51.7 | 26 | 17.94 | 20.02 | 75.92 | 7.28 | 1.04 |
| LOC1 | 232.47 | 39.75 | 1.71 | 24.32 | 33.66 | 125.36 | 4.98 | – | 3.12 | 8.52 |
| ARD3 | 257.19 | 42.95 | 1.67 | 33.14 | 36.46 | 125.14 | – | 3.04 | – | 2.2 |
| GER1 | 282.93 | 43.28 | 1.53 | 10.22 | 7.94 | 10.1 | 25.14 | 63.36 | 81.72 | 1.48 |
| GER3 | 216.06 | 35.86 | 1.66 | 16.62 | 7.92 | 9.02 | 24.52 | 28.48 | 60.6 | 52.84 |
| ISC1 | 265.76 | 43.85 | 1.65 | 23.18 | 4.34 | 7.74 | 55.32 | 97.08 | 3.26 | 9.1 |
| MAM1 | 242.63 | 39.54 | 1.63 | 34.08 | 37.4 | 101.44 | 16 | – | 3.22 | 7.82 |
| SID2 | 226.68 | 37.17 | 1.64 | 40.1 | 40.56 | 101.78 | – | – | – | 1.8 |
| GUA1 | 97.28 | 22.66 | 2.33 | 94.84 | 102.72 | 1.8 | – | – | – | 0.60 |
| AND1 | 178.41 | 32.82 | 1.84 | 20.52 | 17.8 | 81.96 | 80 | – | – | 0.48 |
| MON3 | 133.56 | 25.51 | 1.91 | 14.88 | 3.96 | – | 10.12 | 4.96 | 6.16 | 159.92 |
| KR5 | 163.34 | 30.87 | 1.89 | 90.36 | 36.44 | 45.18 | 8.02 | – | – | 20.02 |

V_cmax: maximum cumulative volume; ρ_a: apparent volumic mass; P_{tot}: percentage open integral porosity; V%: percentage volume as a function of the diameter.

ceramics only on the basis of rock fragments in the mixture. Moreover, all along the Ionian several Lower Pleistocene to Miocene clay and sand formations occur.

Group C4 differs due to the lack of bulk and of scarcity of grain size larger than 125 μm. Samples from the C5 are quite different from the others in grain size, for the presence of garnet and the lack of carbonate rock fragments. Some of the «standing alone» samples do not show great differences from some of the other investigated specimens, indicating areal variations in these clay deposits which need to be compared with the original clay materials used.

From all the analytical results collected it appears possible to group together the various samples of «caroselli» in homogeneous families from the point of view of chemical composition.

Minero-petrographic analysis gives substantial homogeneous characteristics for samples belonging to classes C, C2, C3 and C4 (Table 2), whereas samples from Monterosso are easily discernible for the presence of garnet and the lack of calcite.

Chemical discrimination based on minor and

trace elements contents, is once again confirmed. In particular, it was seen that the elements which are more widely variable in content, such as Ba, Cr, Cu, Ni, Pb, Rb, Sr, V, Zn and Zr, may be usefully employed as discriminants. Samples are divided into homogeneous «families» according to fig. 8.

In particular, the samples from the Monterosso area, Crotone and, to a lesser degree Gerace 1 and Gerace 2 reveal peculiar characteristics. GER3 and GER4 are strikingly different from these.

The grouping in a single family of the samples from Crotone (KR) is linked to the large basin of Pleistocene clays inland, such as to guarantee uniformity of composition in supplies over time. The clays used in the Monterosso area (MON) are also of Pleistocene age but reveal a different type of inert added, referred to the high-grade metamorphites from the Sila range, which are totally absent from the basin of Crotone.

Similarly, the samples from Lattarico (LAT) fall into two different «families», since in the neighbourhood of that site both Pliocene and Pleistocene clays are found. The different quarrying areas therefore characterise the

materials which, although used in the same architectural structure, may derive from quarries situated in different areas.

All the other populations of samples come from both Pliocene and Pleistocene clay outcrops; there are also quantities of Miocene clays in samples taken from the lower Ionian coast. Unfortunately, the extremely heterogeneous nature of the contents of inert used in the mixture made it impossible to distinguish individual families.

The above is stressed in the results by the different significance of processing of chemical analysis data, since cluster analysis (fig. 6) takes into account the whole general compositional sequence of chemical elements, while subsequent processing by scatter diagrams discriminate better between the affinities noted previously by means of multivariate analysis.

Further and more detailed reference values for the «families» of uncertain origin may be evaluated only after a suitable *in loco* selection of samples of materials from the original clay quarries on the various sites.

The presence of similar geological formations near sampling localities and the lack of direct comparisons to them do not allow precise attributions to be made.

On the basis of the data collected it was therefore possible to define the chemical composition of this particular family of building elements. They constitute a *unicum* in the construction field, with similar findings in the Campania area and sporadic use in other areas of Southern Italy.

The present data may therefore be considered a point of reference for the characterisation and definition of finds in the future. The discriminants, both minero-petrographic and chemical, used for this research appear therefore substantially valid and effective.

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